-				
Date User	Wednesday, 6/6/2007 3:06:43 PM Kim Johnston Proce	ss Sheet	S.P/17	26
Customer Job Number Estimate Nu P.O. Number This Issue Prsht Rev. First Issue Previous Ru Written By Checked & A Comment	: MA : 6/6/2007 S.O. No. : MA : NC : MACHINED PARTS n : 32417	Part Number Drawing Number Project Number Drawing Revision Material Due Date	: CABIN DOOR ROLLER KIT, R : D412698012 : N/A : N/A : N/A : N/A : N/A : 6/30/2007 Qty:	Um: Each
Additional F	roduct		<b></b>	2
Job Number				
Seq. #:	Machine Or Operation:	Description :		
1.0		NT CONTROL		
2				
17	Comment: DOCUMENT CONTROL		( / 1	
	Photocopy bluefile and create labels per PPP D412-6	698-012 CHG003	in A/09/12	
2.0	PACKAGING 1 PACKAGII	NG RESOURCE #1		
10	Comment: PACKAGING RESOURCE #1 Pick Packing Kit			
3.0	D3121141 Bracket As	ssembly		
Lr.				
()	comment: Qty.: 3.0000 Each(s)/Unit Total: 6.0000 Each	ch(s) 222	27 3x 1	
	→ Pick: Packing Kit	5300	50 /01/2/	1,
	Qty Part Number Description Batch	17.	20 10111	
-	3 D3121-141 Bracket Assembly 15 37 F		with the same of t	
er 540	D3121144 Bracket As	sembly		
(;	comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each	ch(s)	jes -	
	Pick: Packing Kit		0	
	Oty Part Number Description Batch	179	5P	
	1 D3121-144 Bracket Assembly 15317	521		
5.C	D3137043 Bracket As	sembly	111111111111111111111111111111111111111	
tr				
G	omment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each	ch(s)		
	Pick: Packing Kit			
11-04-	Qty Part Number Description Batch 1 D3137-043 Bracket Assembly 329	879~	1/1/2 50	
	Diachel Assellibly		1/6/1 50	

veullesuay, vivizour o.co. ... **Process Sheet** (im Johnston Drawing Name: CABIN DOOR ROLLER KIT, RH Custor rer: CU-DAR001 Dart Helicopters Services Part Number: D412698012 Job Number: 32834 Job Number: Description: Machine Or Operation: Seq. #: Bracket Assembly D3183044 6.0 2.0000 Each(s) 1.0000 Each(s)/Unit Comment: Qty.: Pick: Packing Kit Description Qty Part Number Bracket Assembly 1 D3183-044 Bracket D31991 7.0 9.0000 Each(s)/Unit Total: 18.0000 Each(s) Comment: Qty.: Pick: Packing Kit Qty Part Number Description Bracket 9 D3199-1 Cover D32021 8.0 2.0000 Each(s) 1.0000 Each(s)/Unit Total: ( omment: Qty.: Pick: Packing Kit Description Qty Part Number Cover D3202-1 INSPECT 100% KITS FOR COMPLETENESS QC4 . 9.0 Comment: INSPECT 100% KITS FOR COMPLETENESS PACKAGING RESOURCE #1 PACKAGING 10.1 3omment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-698-012 Location: FINAL INSPECTION/W/O RELEASE QC21 11) Comment: FINAL INSPECTION/W/O RELEASE n 5709. Job Completion Form: mrocess

Page )

Wednesday, 6/6/2007 0.06:43 PM Dates Kim Johnston **Process Sheet** : CU-DAR001 Dart Helicopters Services **Drawing Name** : CABIN DOOR ROLLER KIT, RH Customer Job Number Estimate Number : 10289 Part Number : D412698012 P.O. Number : N/A : 6/6/2007 S.O. No. : **Drawing Number** This Issue : N/A : NC Prsht Rev. Project Number : // : MACHINED PARTS : N/A First Issue Type Drawing Revision : 32417 Material Previous Run : 6/30/2007 Each Qty: 2 Um: Due Date Written By Checked & Approved By Comment : Est Rev:C 04.02.26 Change Qty of D3121-141 & remove D3121-145 from Step 1,3 KJ/DS Additional Product Job Number: Machine Or Operation: Description: Seq. #: DOCUMENT CONTROL 1.0 Comment: DOCUMENT CONTROL 07.06.08 Photocopy bluefile and create labels per PPP D412-698-012 CHG003 PACKAGING RESOURCE #1 2.0 Comment: PACKAGING RESOURCE #1 Pick Packing Kit 3.0 Bracket Assembly Comment: Qty.: Total: 3.0000 Each(s)/Unit 6.0000 Each(s) Pick: Packing Kit REFERENCE ONL **Qty Part Number** Description Batch 3 D3121-141 Bracket Assembly D3121144 4.0 Bracket Assembly Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: Packing Kit **Qty Part Number** Description Batch D3121-144 Bracket Assembly 5.0 D3137043 Bracket Assembly Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: Packing Kit Qty Part Number Batch Description 1 D3137-043 **Bracket Assembly**